

A man with a beard is relaxing in a hot tub. The water is bubbling, and several jets are spraying water upwards. The man is in the background, slightly out of focus. The foreground shows a close-up of a water jet spraying water into the tub.

***PowerPool™***

***The Power of Water***



# ***PowerPool***<sup>®</sup>

The Ultimate In Backyard Fun









# ***PowerPool™***

## **SWIM. . . TRAIN.**



Swimming has long been known as the ultimate zero-impact exercise and is widely **prescribed by physicians** to patients who want to get in shape or tone their body. PowerPools® employ two different water propulsion systems that work in concert with its open floor plan design. Choose a multi jet deep stream for exercise or the MAAX Force™ swim system for the ultimate endless current swimming experience. The observation seats and well marked swim lanes provide the **optimum swim training center** for your entire family.



A wide variety of aerobic exercises are possible in a PowerPool®. Aqua jogging is especially effective as the deep water neutralizes the effects of gravity while increasing resistance for an amazing low impact workout. **Fitness experts recommend** a warm water fitness regimen to maximize weight loss. Your PowerPool® can also be equipped with the aquatic exercise equipment package that features modern resistance band technology. Attach the resistance bands to perform a **complete toning program**.



A woman with sunglasses is relaxing in a white hot tub. The hot tub is on a deck with a white fence and a blue Adirondack chair in the background. The word "RELAX" is written in large white letters across the middle of the image.

# RELAX

When you are finished working out, sit back and relax for a complete spa experience. Let the hydrotherapy jets massage those tight, sore muscles. A recent study shows a 10 minute massage improves muscle recovery after working out. Owning a swim spa allows you the convenience of enjoying it year round on your schedule. Invite your friends or that special someone over to enjoy the soothing waters with you.



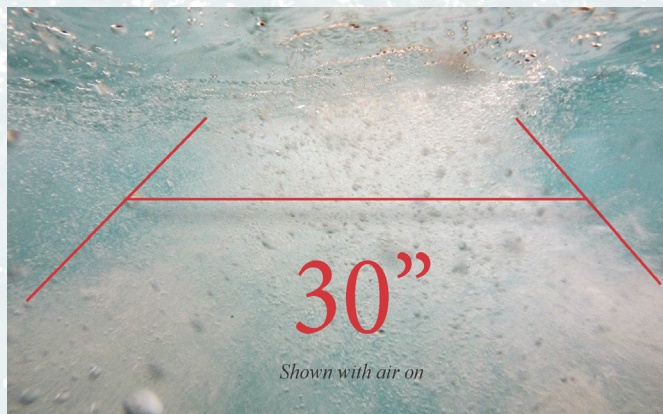
# MAAX<sup>®</sup> **FORCE**

JET PROPULSION SWIM SYSTEM

The new MAAX<sup>®</sup> Force jet propulsion system uses proprietary 'Anti-Turbulence' technology to boost and smooth the swim stream for the ultimate swimming experience. **Anti-turbulence technology** creates a powerful, smooth, variable jet stream that is completely adjustable and designed to allow you to swim at your individual fitness level.

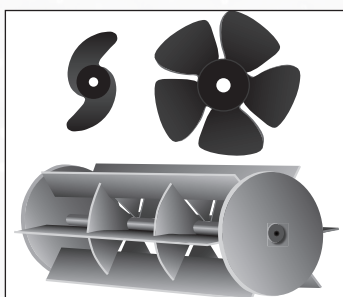


The MAAX Force Jet Propulsion Swim System has a 30 inch wide swim lane offering a superior swimming experience.

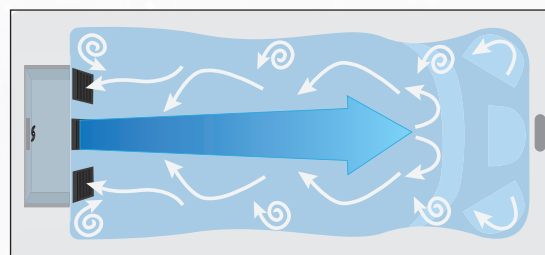


MAAX<sup>®</sup> Force Jet propulsion has **advantages over propellers or paddles** when creating a better swim stream.

It is over 30" wide and easily produces a powerful swimming experience. You can also turn on the hydrotherapy mode to add air for a massage while you work out in the jet stream.



Propeller and Impeller Systems



Propeller system turbulence



## Four Seasons Swimming

Enjoy the benefits of outdoor swimming all year long in a PowerPool® swim spa. In many places of the world the outdoor swimming season is short and heating a conventional in-ground pool is expensive and impractical. With your new PowerPool® you can swim and entertain guests any time of the year without the hassle and cost of a swimming pool. Never worry about winterizing your swimming pool again, PowerPool® swim spas are made with the same high efficiency Northern Exposure® insulation system as our hot tubs. Additionally the locking insulated cover means your PowerPool® is hot and ready to use any time of the year.

Swim, Train and Relax year round!



### Built to the MAAX

The PowerPool® is built to the same quality standards as our appliance grade hot tubs. Every model features our steel frame, Northern Exposure® insulation and ABS bottom pan.















# RF2

Length in/cm	146"/371 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	1,600 lbs/726 kg
Weight (full)	10,955 lbs/4,969 kg
Weight Capacity (gal/liters)	1,127 gal/4,266 L
Seats	5
Depth in/cm	46"/117 cm
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp

Elct Req.	240V/40A/60A
Export	230V, 50Hz, 1x25A
Head Cushions	2
Aurora Cascade Jets	4
Aurora Beverage Coasters	4
Digital Color Optics	Yes
Status Indicator Light	Yes
Power Swim Jets	4
Hydrotherapy Jets	25
Stainless Steel Jets	Yes

## Options

Bluetooth Music System

CleanZone®

CleanZone® Ultra (Dual Sanitization System)

Exercise Kit

Pneumatic Power Oars

Swim Tether



Note: Specifications are subject to change without prior notice. See retailer for current specifications.



# RL4/ML4

Length in/cm	168"/427 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	1,950 lbs/885 kg
Weight (full)	14,815 lbs/6,720 kg
Water Capacity (gal/liters)	1,550 gal/5,867 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	2
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (ML4 only)	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export) ML4 only	3.0Hp/6.0bHp 2Sp

Elct Req. / RL4	240V/40A/60A
Elct Req. / ML4	240V/50A/60A
Export / RL4	230V, 50Hz, 1x25A
Export / ML4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RL4	4
MAAXForce™ Swim Jets / ML4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

## Options

Bluetooth Music System

CleanZone®

CleanZone® Ultra (Dual Sanitization System)

Exercise Kit

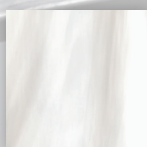
Pneumatic Power Oars

Swim Tether

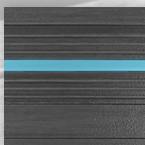
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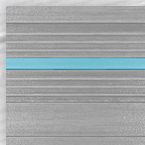
ML4 Shown



SILVER MARBLE



CHARCOAL



LIGHT FOG



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SIDING COLORS



# RB4/MB4

Length in/cm	168"/427 cm
Width in/cm	90"/228 cm
Height in/cm	50"/127 cm
Weight (empty)	2,000 lbs/907 kg
Weight (full)	13,000 lbs/5,897 kg
Water Capacity (gal/liters)	1,325 gal/5,016 L
Seats	3
Depth in/cm	47"/119 cm
Illuminated Drink Holders	2
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3 (MB4 only)	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export) MB4 only	3.0Hp/6.0bHp 2Sp

Elt Req. / RB4	240V/40A/60A
Elt Req. / MB4	240V/50A/60A
Export / RB4	230V, 50Hz, 1x25A
Export / MB4	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
Turbo Swim Jets / RB4	4
MAAXForce™ Swim Jets / MB4	2
Hydrotherapy Jets	19
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

## Options

Bluetooth Music System

CleanZone®

CleanZone® Ultra (Dual Sanitization System)

Exercise Kit

Pneumatic Power Oars

Swim Tether

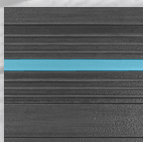
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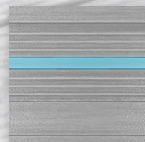
MB4 Shown



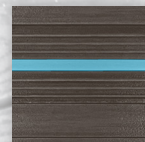
SILVER MARBLE



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# MX5

Length in/cm	180"/457 cm
Width in/cm	90"/229 cm
Height in/cm	60"/153 cm
Weight (empty)	2,500 lbs/1,143 kg
Weight (full)	19,930 lbs/9,040 kg
Water Capacity (gal/liters)	2,100 gal/7,949 L
Seats	3
Depth in/cm	56"/143 cm

Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	2.5Hp 1Sp
Pump 4	2.5Hp 1Sp
Pump 1 (Export)	2.0Hp/4.0bHp 2Sp
Pump 2 (Export)	2.0Hp/4.0bHp 2Sp
Pump 3 (Export)	2.0Hp/4.0bHp 1Sp
Pump 4 (Export)	2.0Hp/4.0bHp 1Sp

Elct Req.	240V/60A
Export	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
MAAXForce™ Swim Jets	3
Hydrotherapy Jets	6
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

## Options

Bluetooth Music System

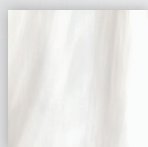
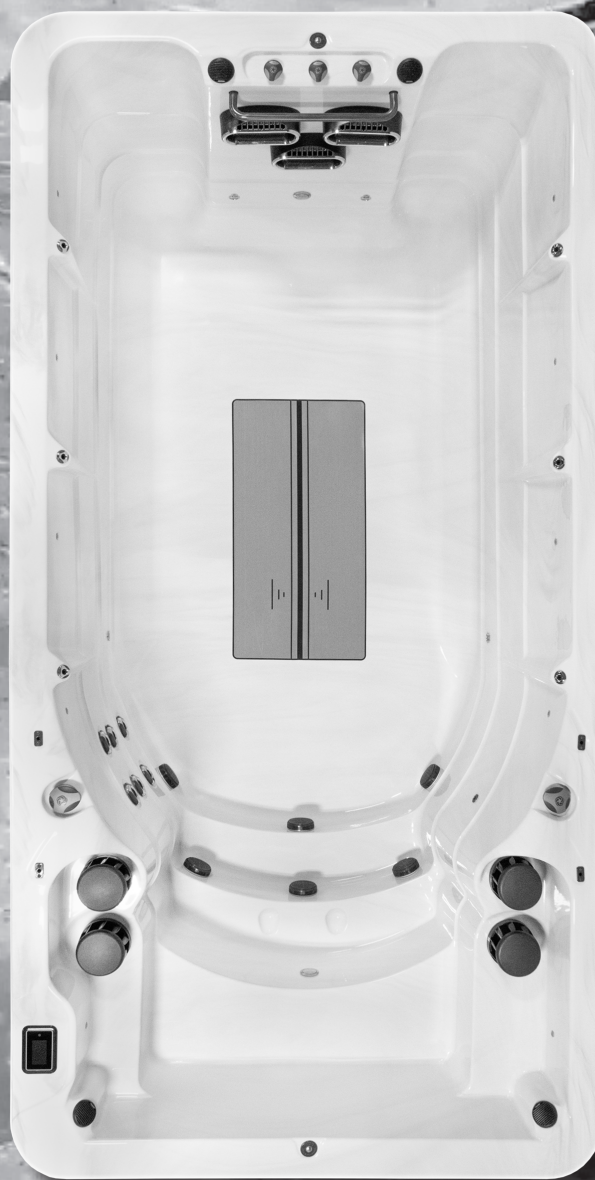
CleanZone®

CleanZone® Ultra (Dual Sanitization System)

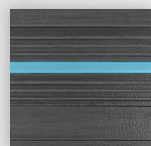
Exercise Kit

Pneumatic Power Oars

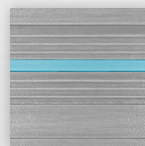
Swim Tether



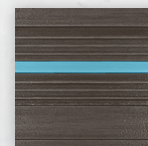
SILVER MARBLE



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Note: Specifications are subject to change without prior notice.  
See retailer for current specifications.



# MX6

Length in/cm	190"/483 cm
Width in/cm	90"/229 cm
Height in/cm	60"/153cm
Weight (empty)	2,500 lbs/1,134 kg
Weight (full)	18,810 lbs/8,532 kg
Water Capacity (gal/liters)	1,965 gal/7,438 L
Seats	5
Depth in/cm	56"/143 cm
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	2.5Hp 1Sp
Pump 4	2.5Hp 1Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export)	3.0Hp/6.0bHp 1Sp
Pump 4 (Export)	3.0Hp/6.0bHp 1Sp

Elct Req.	240V/60A
Export	230V, 50Hz, 1x35A
Head Cushions	2
Digital Color Optics	Yes
Status Indicator Light	Yes
MAAXForce™ Swim Jets	3
Hydrotherapy Jets	42
Aurora Cascade Jets	6
Stainless Steel Jets	Yes

## Options

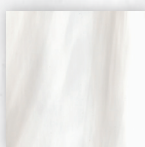
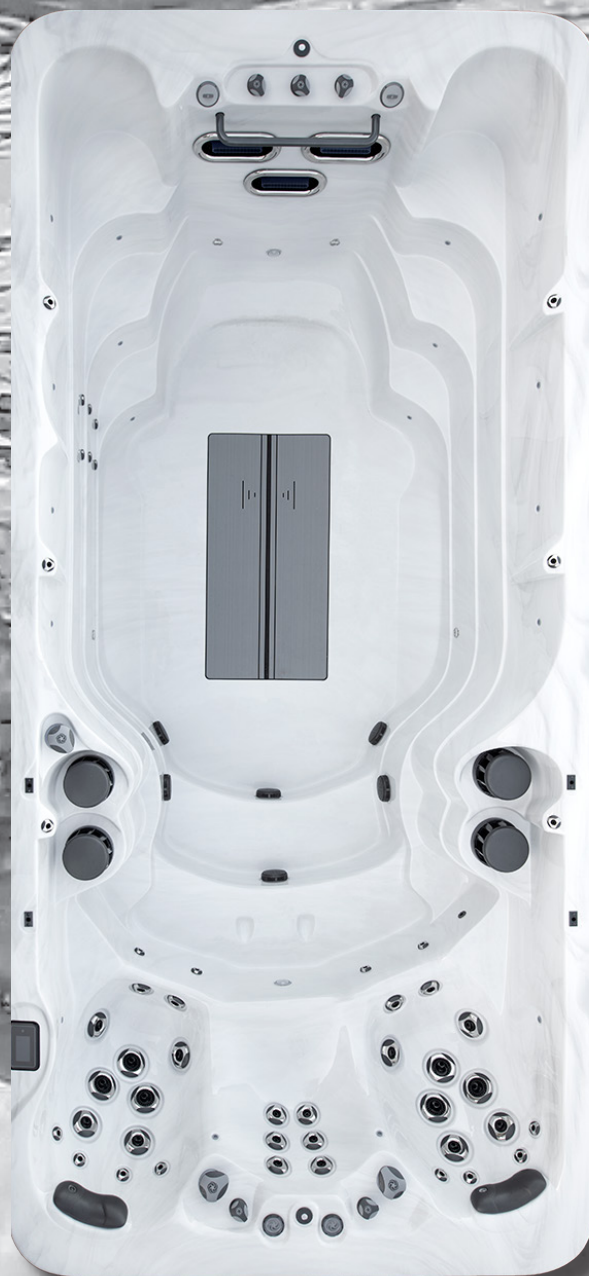
Bluetooth Music System

CleanZone®

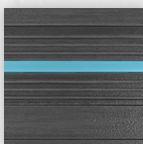
CleanZone® Ultra (Dual Sanitization System)

Exercise Kit

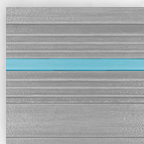
Swim Tether



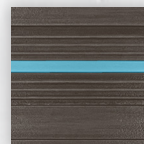
SILVER MARBLE



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Note: Specifications are subject to change without prior notice.  
See retailer for current specifications.



# DM8

Length in/cm	218"/553 cm
Width in/cm	90"/229 cm
Height in/cm	53"/135 cm
Weight (empty)	2,300 lbs/1,043 kg
Weight (full)	18,485 lbs/8,385 kg
Water Capacity (gal/liters)	

swim end 1650 gal/6245 L

spa end 300 gal/1136 L

Swim Seating	3
Spa Seating	5
Depth in/cm	48"/122 cm
Illuminated Drink Holders	1
Grab Bar	1
Steel Substructure	Yes
Northern Exposure®	Yes
Prog. Filter Cycles	Yes
3.5" Underwater Light	Yes
LED Illuminated swim lane	Yes
Pump 1	3.0Hp/6.0bHp 2Sp
Pump 2	3.0Hp/6.0bHp 2Sp
Pump 3	3.0Hp/6.0bHp 2Sp
Spa Pump	3.0Hp/6.0bHp 2Sp
Pump 1 (Export)	3.0Hp/6.0bHp 2Sp
Pump 2 (Export)	3.0Hp/6.0bHp 2Sp
Pump 3 (Export)	3.0Hp/6.0bHp 2Sp
Spa Pump (Export)	3.0Hp/6.0bHp 2Sp

## Eltc Req.

swim end 240V/50A/60A

spa end 240V/30A/40A

Export / Swim End	230V, 50Hz, 1x35A
Export / Spa End	230V, 50Hz, 1x15A
Head Cushions	2
Digital Color Optics	Yes
MAAXForce™ Swim Jets	2
Hydrotherapy Jets	31
Aurora Cascade Jets	4
Stainless Steel Jets	Yes

## Options

Bluetooth Music System

CleanZone® Ultra (Dual Sanitization System)

Exercise Kit

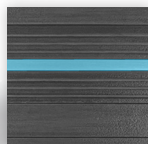
Exercise Kit with Oars

Swim Tether

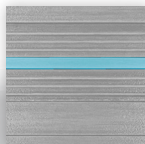
Note: Product models, features and options are subject to change. See retailer for current specifications.



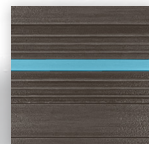
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